

This page is mainly introduced the X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Grades Stainless Steels X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Standard Number:

ITEM	Standard Number	Descriptions
1	EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels
2	EN 10088-1	Stainless steels - Part 1: List of stainless steels
3	EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
4	EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes
5	EN 10088-4	Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes
6	EN 10088-5	Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes
7	EN 10216-5 (2004)	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes
8	EN 10217-7	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes
9	EN 10250-4	Open die steel forgings for general engineering purposes - Part 4: Stainless steels
10	EN 10253-3	Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements
11	EN 10253-4	Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements
12	EN 10272	Stainless steel bars for pressure purposes
13	EN 10297-2 (2005)	Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Chemical composition(mass fraction)(wt.%)

Chemical	Min.(%)	Max.(%)

C		0.020
Si		0.70
Mn		2.00
P		0.030
S		0.010
Cr	26.00	28.00
Mo	3.00	4.00
Ni	30.00	32.00
N		0.11
Cu	0.70	1.50

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Physical Properties

Tensile strength	115-234	σ_b /MPa
Yield Strength	23	$\sigma_{0.2} \geq$ /MPa
Elongation	65	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	123-321	-
HRC	30	-

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Mechanical Properties

Tensile strength	231-231	σ_b /MPa
Yield Strength	154	$\sigma_{0.2} \geq$ /MPa
Elongation	56	$\delta 5 \geq$ (%)
ψ	-	$\psi \geq$ (%)
Akv	-	$Akv \geq$ /J
HBS	235-268	-
HRC	30	-

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

X1NiCrMoCu31-27-4, 1.4563, Alloy 28, UNS N08028 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'élasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.